



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2649**Job Sheet 203922**

315 PL

Part No: D2649**Job Qty:** 200 pcs**Part Name:** Cross Bolt Spacer**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/28/19**Job Tracking No:****Due Date:** 10/23/20**Created By:** Patrick Lussier**Type:** Stock**Description:**

Note: DWG REV B1 IPP F 02.03.26 Added turning on Cobra NG IPP Rev:G 10.05.11 added cleaning DD verified :EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
130	Purchasing	200 pcs	10/23/20		0.00 0.00	Purchasing - 1		[Signature] OCT 07 2020
						Purchasing - 2		
						Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	200 pcs	10/23/20		0.00 0.00	Packaging 2 - 1 - B4B		[Signature] OCT 07 2020
						Packaging 2 - 2 - B4B		
						Packaging 2 - 3 - B4B		
						Packaging 2 - 5 - B4B		
						Packaging 2 - 4 - B4B		
						Packaging 2 - 6 - B4B		
						Packaging 2 - 7 - B4B		
						Packaging 2 - 8 - B4B		
						Packaging 2 - 9 - B4B		
						Packaging 2 - 10 - B4B		
						Packaging 2 - 11 - B4B		
						Packaging 2 - 12 - B4B		
						Packaging 2 - 13 - B4B		
						Packaging 2 - 14 - B4B		
						Packaging 2 - 15 - B4B		
						Packaging 2 - 16 - B4B		
						Packaging 2 - 17 - B4B		
						Packaging 2 - 18 - B4B		
						Packaging 2 - 19 - B4B		

**Container No:** S305353**Part:** D2649**Job No:** 203922**Serial No/Batch:** S305353**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/07/20

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						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	
						Packaging 2 - 29 - B4B	
						Packaging 2 - 30 - B4B	
						Packaging 2 - 31 - B4B	
						Packaging 2 - 32 - B4B	
						Packaging 2 - 33 - B4B	
						Packaging 2 - 34 - B4B	
						Packaging 2 - 35 - B4B	
						Packaging 2 - 36 - B4B	
150 QC 6	200 pcs	10/23/20	0.00	0.00		QC 6 - 9	
						QC 6 - 68	
						QC 6 - 61	
						QC 6 - 40	
						QC 6 - 81	
160 Packaging 3-1 - Stock - B4B	200 pcs	10/23/20	0.00	0.00		Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	

					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
170 QC 21 - SA	200 pcs	10/23/20	0.00 0.00	QC 21 - SA - 21	DAS 21	OCT 21 2020
				QC 21 - SA - 70	9-89	
				QC 21 - SA - 53		

Part Op 130 - ISSUE P/O: H16045255 SUPPLIER: E.T.M. INDUSTRIES INC. MANUFACTURE AS PER DWG
 Descriptions: C OF C IS REQUIRED
 140 - (Receive & Inspect for Damage & Mat'l Certs)
 150 - QC6- All purchased or subcontracted products
 160 - Identify as per dwg & Stock Location: _____ ***STOCK IN SKIDTUBE CELL*** LOCATION :LG001
 170 - QC21- Final Inspection - Work Order Release

x 200 plus NOV 28. 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2649P	Crossbolt Spacer	200 Ea (1 ea)	130-Purchasing	S 305346

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Purchasing	D2649P	200	0	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crossbolt Spacer	3.180Inches + 0.030 - 0.000	3.210 3.180		
2	Crossbolt Spacer	0.375Inches ± 0.010	0.385 0.365		
3	Crossbolt Spacer	0.025Inches + 0.005 - 0.000	0.030 0.025		

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PURCHASE ORDER

POHB045255



Supplier: ETM001-VC
E.T.M. Industries Inc.
310 Hall Avenue, Box 610
Renfrew
ON
K7V 4E7 Canada
Phone: 613-432-6136
Fax: 613-432-8212

PO No: POHB045255
PO Date: 11/28/19
Due Date: 1/24/20
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	203919	D2649P				Crossbolt Spacer : as per Dwg D2649 RevB1	Firmed - X3/5		1/24/20	315 Ea	0 Ea	315 Ea	\$2.25/Ea	\$708.75
											JAN 29 2020			
2	203920	D2649P				Crossbolt Spacer : as per Dwg D2649 RevB1	Firmed - X3/5		4/24/20	315 Ea	0 Ea	315 Ea	\$2.25/Ea	\$708.75
											APR 08 2020			
3	203921	D2649P				Crossbolt Spacer : as per Dwg D2649 RevB1	Firmed - X3/5		7/24/20	315 Ea	0 Ea	315 Ea	\$2.25/Ea	\$708.75
											JUL 10 2020			
4	203922	D2649P				Crossbolt Spacer : as per Dwg D2649 RevB1	Firmed - X3/5		10/23/20	315 Ea	0 Ea	315 Ea	\$2.25/Ea	\$708.75
											OCT 07 2020			
Grand Total:													\$2,835.00	

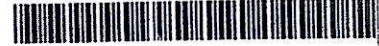
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PURCHASE ORDER POHB045255



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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E.T.M. INDUSTRIES INC.
310 HALL AVENUE
BOX 610
RENFREW, ON K7V 4E7
Canada

Ph: 613-432-6136

Fax: 613-432-8212

Pack List

Number: 148333

Date: 05-Oct-20

To

DART AEROSPACE
1270 ABERDEEN STREET
dbates@dartaero.com
HAWKESBURY, ON K6A 1K7
Canada

Ship To

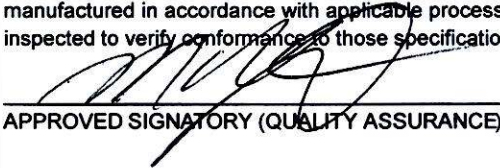
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Terms		Ship Via	
Net 30 days			
Quantity	Description		
315 each	Part: D2649P CROSSBOLT SPACER SO: 26602 **lot #107188 for 4 pcs. **lot #109398 for 200 pcs. **lot #109275 for 111 pcs.		
	PO: POHB045255	Rev: B1	Line: 004
			DAS 81 9-89
CERTIFICATE OF COMPLIANCE: "I hereby certify that the material described above is in conformance with applicable physical and dimensional specifications; that it was manufactured in accordance with applicable process specifications; and has been inspected to verify conformance to those specifications."  APPROVED SIGNATORY (QUALITY ASSURANCE)			
RECEIVED OCT 06 2020 DART AEROSPACE LTD.			